

TECHNICAL LIBRARY / SAMPLE REFERENCE

Quality Inspection Checkpoints

A reference framework for aligning appearance, measurements, tests, rolls and packing before shipment.

DOCUMENT PURPOSE

The applicable checkpoints, tolerances, sampling plan and test methods must be confirmed in the purchase specification. This document is not an inspection certificate.

Prepared for fabric sourcing and project discussion

This reference does not constitute a certificate, test report, product warranty or final order specification.

Working Guide

Reference Standard

Inspection requires an approved physical sample and written specification.

- Item, composition, construction and color.
- Nominal GSM, usable width and tolerances.
- Approved finish, hand feel or print strike-off.
- Applicable test methods and limits.

Fabric and Roll Review

Check only against recorded and agreed criteria.

- Appearance, shade continuity and surface defects.
- GSM, usable width and roll length.
- Construction or repeat where relevant.
- Roll number, lot or shade group identification.

Packing Review

Packing should protect the fabric and support traceability.

- Inner and outer protective packing.
- Label fields, barcode and shipping marks.
- Packing list alignment and affected-roll notes.
- Pallet or destination-specific requirements.

Inspection Log

Use this page as a discussion record. Add the applicable project values and obtain confirmation before sampling or bulk production.

Checkpoint	Method / limit	Result
Appearance	Approved sample	
Shade	Agreed light / grouping	
GSM	Agreed method / tolerance	
Usable width	Agreed method / tolerance	
Roll label	Order requirement	

Important Note

Textile behavior varies with fiber, construction, dyeing, finishing, conditioning and test method. Final specifications, tolerances, documents and commercial terms must be confirmed for the selected item and order.